



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-143
Job Sheet 203576



Part No: D350-567-143

Job Qty: 1 pcs

Part Name: Floor Window Close Out (Energy Attenuating Seats)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 12/9/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DSI 9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/9/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	84	
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S245749

Part: D350 - 567 - 143

Job No: 203576

Serial No/Batch: S245749

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6 and FA 807C SH989NE

Plex 11/21/19 4:12 PM Dart.Renwick.Jennifer

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	12/9/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/9/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/9/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/9/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
78
9-89

JAN 13 2020

DAS
78
9-89

JAN 13 2020

DAS
21
9-89

JAN 13 2020

DAS
21
9-89

JAN 13 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D350-567-143

DAS
78
9-89

JAN 1 3 2020

DAS
78
9-89

JAN 1 3 2020

DAS
21
9-89

JAN 1 3 2020

DAS
21
9-89

JAN 1 3 2020

FG033

Location: _____

135 - Document Control) Photocopy bluefile & type labels per PPP D350-567-143 CHG001

140 - (QC21- Final Inspection - Work Order Release)

013807

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5203253
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5199102
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231979
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5238731
D4434-041	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5201922
D4434-047	Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193644
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5218411
D4436-041	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5242611
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5093167
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5239334
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5219661
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231202
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5218152
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5214169
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5237229
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5228647
NAS1149FN616P	Washer (AN960-6L)	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5114954
NAS1149FN816P	Washer (AN960-8L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	511731228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	470	0
	AN525-10R6	2	265	0
	AN525-832R7	2	37	0
	D3802-1	2	234	0
	D4434-041	1	3	0
	D4434-047	1	5	0
	D4435-9	2	23	0
	D4436-041	1	2	0
	D4441-1	2	226	0
	D4971-041	1	0	0
	MS21042L06	7	310	0
	MS21042L08	2	1,150	0
	MS21042L3	5	1,931	0
	MS21059L3	2	193	0
	MS35206-229	7	46	0
	NAS1149F0332P	10	4,175	0
	NAS1149FN616P	14	373	0
	NAS1149FN816P	2	159	0

Part Specifications

Specifications could not be found.

Plex 11/21/19 4:12 PM Dart.Renwick.Jennifer